

1. Product Identification

Product name	E-WOOD Part B
SDS Number	1600B00 Part B
Product type	Polyamide Resin Mixture
Recommended use of the chemical and restrictions on use	
Restrictions	None known.
Manufacturer/Supplier information	
Company name	SYSTEM THREE RESINS, INC.
Address	3500 W. Valley Hwy North, Suite 105 Auburn, WA 98001-2436 United States
Telephone	1-253-333-8118
Website	www.systemthree.com
Email	support-08@systemthree.com
Emergency Contact	CHEMTREC (U.S. and CANADA) 1-800-424-9300 CHEMTREC (Outside the U.S.) 1-703-527-0585

2. Hazard(s) Identification

Appearance/Odor	Tan paste with mild ammonia odor.
Classification of substance or mixture/Signal word	WARNING. ACUTE TOXICITY, ORAL Category 4 SKIN CORROSION/IRRITATION Category 2 SKIN SENSITIZATION Category 1 SERIOUS EYE DAMAGE/EYE IRRITATION Category 2 ACUTE TOXICITY, INHALATION Category 4 SENSITIZATION, RESPIRATORY Category 1 SPECIFIC ORGAN TOXICITY, SINGLE EXPOSURE (Respiratory tract irritation) Category 1 ACUTE AQUATIC TOXICITY Category 1 CHRONIC AQUATIC TOXICITY Category 4

GHS Label Elements

Hazard Pictograms**Hazard statements**

H302 Harmful if swallowed.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation. H332 Harmful if inhaled.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335 May cause respiratory irritation.
H400 Very toxic to aquatic life.
H413 May cause long lasting harmful effects to aquatic life.

Precautionary Statements

Prevention	<p>P261 Avoid breathing fumes/vapors. P264 Wash hands and exposed skin thoroughly after handling. P271 Use only outdoors or in a well ventilated area. P272 Contaminated work clothes should not be allowed out of the workplace. P273 Avoid release to the environment. P279 Do not eat, drink or smoke when using this product. P280 Wear eye protection/face protection. Wear protective gloves. P285 In case of inadequate ventilation wear respiratory protection.</p>
Response	<p>P301 + P312 IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell. P302 + P352 IF ON SKIN: Wash with plenty of soap and water. P304 + P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P312 Call a POISON CENTER or doctor/physician if you feel unwell. P330 Rinse mouth. P332 + P313 If skin irritation occurs: Get medical advice/attention. P337 + P313 If eye irritation persists: Get medical advice/attention. P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician. P362 Take off contaminated clothing and wash before reuse. P363 Wash contaminated clothing before reuse. P391 Collect spillage.</p>
Storage	<p>P403 + P233 Store in a well ventilated place. Keep container tightly closed. P405 Store locked up.</p>
Disposal	<p>P501 Disposal of contents/container to be specified in accordance with regulations.</p>
General	<p>Read label before use. Keep out of reach of children. If medical advice is needed, have product container or label at hand.</p>
OSHA/HCS status	<p>This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).</p>
Hazards not otherwise classified (HNOC)	<p>None known.</p>

3. Composition/Information On Ingredients

Chemical Name	CAS Number	Content (%)
Polyamide Polymer	Proprietary	< 15
Nonyl Phenol	84852-15-3	< 10
Benzyl Alcohol	100-51-6	< 20
Triethylenetetramine	112-24-3	< 2

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section. Occupational exposure limits, if available, are listed in Section 8.

4. First-Aid Measures

Inhalation	<p>Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest</p>
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occurs, provide artificial respiration or oxygen by trained personnel. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Skin contact

Remove material from skin immediately by washing with soap and plenty of water. Remove contaminated clothing and shoes while washing. Seek medical attention if irritation persists. Wash clothing before reuse. Discard items which cannot be decontaminated, including leather articles such as shoes, belts and watchbands. Safety shower should be located in immediate work area.

Eye contact

Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 15 minutes. Get medical attention immediately. Suitable emergency eye wash facility should be available in work area.

Ingestion

Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

**Most important symptoms/effects,
acute and delayed**

Eye Contact

Causes serious eye irritation. Extended exposure may result in irreversible damage to eye tissues. Adverse symptoms may include the following: Pain, irritation, watering, redness or combination of noted symptoms.

Inhalation

May cause respiratory irritation. Adverse symptoms may include the following: Respiratory tract irritation, coughing. Severe or extended exposure may induce central nervous system (CNS) effects: headache, nausea, dizziness, confusion, breathing difficulties.

Skin Contact

Causes skin irritation. May cause an allergic skin reaction. This material may be a strong skin sensitizer in certain susceptible persons. Once sensitized, most persons are unable to work around amine cured epoxy resins without an allergic reaction. Sensitized persons are not known to have other health problems as a result of sensitization. Adverse symptoms may include the following: Irritation and/or redness. Severe or extended exposure may result in absorption through skin which may induce central nervous system (CNS) effects: headache, nausea, dizziness, confusion, breathing difficulties.

Ingestion

Irritating to mouth, throat, and stomach. Adverse symptoms may include the following: Irritation/damage of mucous membranes. May cause central nervous system (CNS) effects: headache, nausea, dizziness, confusion, breathing difficulties.

**Indication of immediate
medical attention and special
treatment needed**

Notes to Physician

Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific Treatments

No specific treatment.

Protection of First Responders

No action taken shall be taken involving any personal risk without suitable training. If it is suspected that gas or vapors is still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

5. Fire-Fighting Measures

Suitable extinguishing media

Use an extinguishing agent suitable for the surrounding fire.
 Alcohol-resistant foam
 Carbon dioxide (CO₂)
 Dry chemical, dry sand, limestone powder

Unsuitable extinguishing media

Water (spray or stream).

Specific hazards arising from the chemical

In a fire or if heated, a pressure increase will occur and the container may burst. See also "Products of Combustion" in this section and Section 10.

Products of Combustion

May generate ammonia gas. May generate toxic nitrogen oxide gases. Use of water may result in the formation of very toxic aqueous solutions. Do not allow run-off from firefighting to enter drains or water courses. Incomplete combustion may form carbon monoxide. Ammonia gas may be liberated at high temperatures. In the case of incomplete combustion, an increased formation of oxides of nitrogen (NO_x) is to be expected. Burning produces noxious and toxic fumes.

Special protective equipment and precautions for fire-fighters

Fire-fighters should wear appropriate protection equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in a positive pressure mode.

Fire-fighting equipment/instructions

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk.

Specific methods

None known.

General fire hazards

None known.

6. Accidental Release Measures

Personal precautions

No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

Protective equipment

Proper PPE includes: disposable gloves, eye protection and skin protection.

Emergency procedures

If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For nonemergency personnel".

Methods and materials for containment/cleanup
Small Spill

Stop leak if without risk. Move containers from spill area. Absorb with an inert absorbent material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor. Wash the

spill area clean with water and detergent, observing environmental requirements.

Large Spill

Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Contain and collect spillage with inert, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Wash the spill area clean with water and detergent, observing environmental requirements. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Environmental precautions

Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

7. Handling and Storage

Precautions for safe handling

Put on appropriate personal protective equipment (see Section 8). Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Avoid breathing vapor or mist. Do not swallow. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

General Occupational Hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Precautions/Recommendations for safe/proper storage

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Chemical incompatibilities

None known.

8. Exposure Controls/Personal Protection

Permissible exposure limit (OSHA)

None established.

Occupational exposure limits

List	Components	CAS-No.	Type	Value
OARS	Benzyl Alcohol	100-51-6	WEEL	10 ppm
	Triethylenetetramine	112-24-3	WEEL	1 ppm

Engineering controls	Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.
Environmental exposure controls	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures/Personal protective equipment	
Eye/face protection	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. Recommended: chemical splash goggles.
Hand protection	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Skin protection	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
General hygiene during/after use	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Discard contaminated leather goods. Ensure that eyewash stations and safety showers are close to the workstation location.

9. Physical and Chemical Properties

Chemical family	Polyamide curing agent
Appearance	Solid
Physical State	Solid
Form	Solid
Color	Tan
Odor	Mild ammonia odor

Odor threshold	Not determined
Density (Specific gravity)	0.72 g/cm ³
Viscosity	Not available
pH	Not available
Melting point/freezing point	Not applicable
Initial boiling point and boiling range	Not applicable
Flash point	Not available
Evaporation rate	Slower than ether
Flammability (solid, gas)	Not available
Upper/lower flammability or explosive limits	
Upper flammability limit (by volume)	Not available
Lower flammability limit (by volume)	Not available
Material VOC	None
Vapor density (AIR =1)	Heavier than air
Relative density	Not determined
Solubility	Negligible, in water
Partition coefficient: n-octanol/water	Not available
Auto-ignition temperature	Not available
Decomposition temperature	Not available

10. Stability And Reactivity

Reactivity	Stable under normal conditions.
Chemical stability	Stable.
Possibility of hazardous reactions	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	Epoxy resins and epoxy resin hardeners react with each other producing heat. They should not be mixed with each other under uncontrolled conditions or in a large mass as the ensuing exothermic reaction may produce heat, smoke and hazardous decomposition products.
Incompatible materials	Organic and mineral acids. Reaction with peroxides may result in violent decomposition of peroxide possibly creating an explosion. Reactive metals (e.g. sodium, calcium, zinc, etc). Product slowly corrodes copper, aluminum, zinc and galvanized surfaces. Materials reactive with hydroxyl compounds. Oxidizing agents, amines, bases and reducing agents. Nitrous acid and other nitrosating agents. CAUTION! N-nitrosamines, many of which are known to be potent carcinogens, may be formed when the product comes in contact with nitrous acid, nitrites or atmospheres with high nitrous oxide concentrations.
Hazardous decomposition products	Organic acid vapors, nitric acid, ammonia, nitrogen and carbon oxides, nitrosamine and aldehydes. Nitrogen oxide can react with water vapors to form corrosive nitric acid.

11. Toxicological Information

Information on Toxicological Effects

Acute Toxicity

Component	CAS No	Result	Species	Dose	Exposure
Nonyl Phenol	84852-15-3	LD50 Dermal	Rabbit	2,031 mg/kg	-
	84852-15-3	LD50 Oral	Rat	1,412 mg/kg	-
Benzyl Alcohol	100-51-6	LD50 Oral	Rat	1,620 mg/kg	-
Triethylenetetramine	112-24-3	LD50 Oral	Rat	300 – 2,000 mg/kg	-
	112-24-3	LD50 Dermal	Rabbit	1,000 – 2,000 mg/kg	-

Sensitization

Component	CAS No	Test	Species	Result	Exposure
Triethylenetetramine	112-24-3	Skin	Guinea Pig	Causes burns May cause sensitization by skin contact.	-

Carcinogenicity	Not available
Reproductive Toxicity	Not available
Teratogenicity	Not available
Specific Target Organ Toxicity (single exposure)	Not available
Specific Target Organ Toxicity (repeated exposure)	Not available
Aspiration Hazard	Not available
Information on the likely routes of exposure	Not available

12. Ecological Information

Ecotoxicity

Component	CAS No	Test	Species	Dose	Exposure
Nonyl Phenol	84852-15-3	LC50	Fathead minnow	0.128 mg/l	96 h
	84852-15-3	EC50	Water Flea	0.0848 – 0.19 mg/l	48 h
Benzyl Alcohol	100-51-6	LC50	Fathead minnow	460 mg/l	96 h
Triethylenetetramine	112-24-3	LC50	Fathead minnow	>100 mg/l	96 h

Biodegradability Not readily biodegradable (Triethylenetetramine).

Bioaccumulative Potential

Component	LogPow	BCF	Potential
Nonyl Phenol	5.4	740	High

Mobility in Soil

Soil/water Partition Coefficient (K_{oc}) Not available

Other Adverse Effects No known significant effects of critical hazards.

13. Disposal Considerations

Other Adverse Effects

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

14. Transport Information

	DOT	IMDG	IATA
UN Number	Not regulated	3077	3077
UN Proper Shipping Name	-	Environmentally hazardous substance, solid, n.o.s. (Epoxy Resin)	Environmentally hazardous substance, solid, n.o.s. (Epoxy Resin)
Transport Hazard Class	-	9	9
Packing Group	-	III	III
Environmental Hazards	-	YES	YES
Additional Information	-	EmS: F-A S-F	ERG Code: 9L

Special Precautions for User

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

15. Regulatory Information

U.S. Federal Regulations

United States – TSCA 8(b) – All components are listed or exempted.

DSL Status

All components of this product are on the Canadian DSL list.

SARA 311/312 Hazards

Acute health hazard.

California Prop. 65

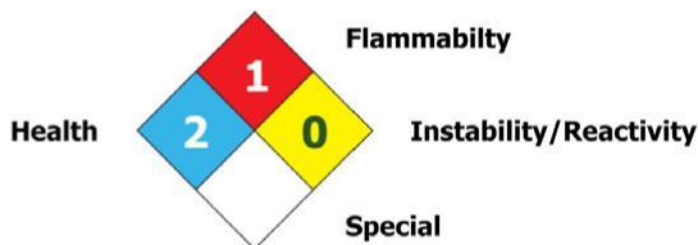
None.

Label for Supply



16. Other Information, Including Date Of Preparation Or Last Revision

National Fire Protection Association
(U.S.A.)



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HMIS Rating

Health	2
Flammability	1
Physical Hazards	0

History

Date of printing	10/23/15
Date of issue/Date of revision	10/23/15
Date of previous issue	None

References

Not available

Abbreviations and Acronyms

ACGIH: American Conference of Governmental Industrial Hygienists
 CAS: Chemical Abstracts Service (division of the American Chemical Society)
 DOT: US Department of Transportation
 GHS: Globally Harmonized System of Classification and Labeling of Chemicals
 HMIS: Hazardous Materials Identification System
 IARC: International Agency For Research on Cancer
 IATA: International Air Transport Association
 IATA-DGR: Dangerous Goods Regulations by the "International Air Transport Association" (IATA)
 IMDG: International Maritime Code for Dangerous Goods
 NFPA: National Fire Protection Association
 NIOSH: National Institute of Occupational Safety and Health
 NTP: National Toxicology Program
 OSHA: Occupational Safety and Health Administration
 SARA: Superfund Amendments and Reauthorization Act
 VOC: Volatile Organic Compound

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